



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4074-041
Job Sheet 166750



Part No: D4074-041

Job Qty: 6 ea

Part Name: Striker Plate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 10/16/17

Job Tracking No:

Due Date: 10/23/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	6 Ea		10/23/17	0.00	0.00	Start up container	
100	Waterjet	6 pcs		10/23/17	0.00	0.00	Waterjet1	
110	QC	6 pcs		10/23/17	0.00	0.00	QC2	DAS 38
120	QC	6 pcs		10/23/17	0.00	0.00	QC8	DAS-08 38
130	Brake NC	6 pcs		10/23/17	0.00	0.00	Brake NC 2	9-88
140	QC	6 pcs		10/23/17	0.00	0.00	QC5	38
173	Small Fab	6 pcs		10/23/17	0.00	0.00	Small Fab	9-88
176	QC	6 pcs		10/23/17	0.00	0.00	QC5	
180	Packaging	6 pcs		10/23/17	0.00	0.00	Packaging3	
190	QC21-SA	6 Ea		10/23/17	0.00	0.00	QC21	

Part Op 100 - 1-Cut D4074-7 as per Dwg Dwg Rev: _____ Prog Rev: _____ 2-Deburr if necessary
Descriptions: 173 - INSTALL CAP AS PER DWG

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.125	0	56	0	0
173-Small Fab	D5477-1	6	977	0	0

Part Specifications

Specifications could not be found.

Plex 10/17/17 2:28 PM dart.lacelle.linda

DART
AEROSPACE
S000899

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Striker Plate Assembly

PART NO: D4074-041
Revision:
Operation: QC
Change No:

Mfg Date: 10/18/17
Job No: 166750

FIRST ARTICLE INSPECTION CHECKLIST

Measured by:	De	Audited by:		Preliminary Approval:	
Date:	17/11/17	Date:		Date:	

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____

Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☒ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☒					
Date : <u>17-10-23</u>	Step #: <u>120</u>	QTY Effective : <u>6</u>		MRB (QS1042) Approval			
Description Work Order Deviation		Disposition		Completed By			
Operator cut 4074-1 as per Dwg and they were asking 4074-041 it should of be 4074-7 instead wrong part #number on work order		Scrap / destroy No replace		Lead hand / Supervisor Approval Verification			
				QC / QA Coordinator Approval			
Root Cause		FAULT CATEGORY					
Environment ☐ Design ☒ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐		Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ ☒ Instructions Incomplete/Unclear Drill Holes ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ ☒ Drawing Finish ☐ Misread ☐ Turning Sequence ☐
		OTHER : _____					